

**R**   **TM**

**gen**  

**era** 

**tion** 

**THE PRIVILEGE OF BEING  
NATURALLY FREE**

**Punto di incontro tra eccellenza tecnologica e sostenibilità, le calze Regeneration Reactive e Recycled interpretano un nuovo concetto di prodotto a forte contenuto simbolico. Pensate per ogni attività outdoor e sportiva, sono dedicate a chi volge consapevolmente lo sguardo al futuro.**

As the meeting point between technological excellence and sustainability, the new collections Regeneration Reactive and Recycled socks interpret a new product concept with a strong symbolic content. Designed for every outdoor and sports activity, they are dedicated to those who turn consciously look to the future.

Als Schnittstelle zwischen technologischer Exzellenz und Nachhaltigkeit interpretieren die Regeneration Reactive und Recycled Socken ein neues Produktkonzept mit hohem symbolischen Gehalt. Sie sind für jede Outdoor- und Sportaktivität gedacht und richten sich an diejenigen, die bewusst in die Zukunft blicken.



**SS 24**

**Reactive**

<b>new</b>	Blossom	5
<b>new</b>	Ocean	7
<b>new</b>	Cocos	9
	Mountain	11
	Jungle	13
	Forest	15

**Recycled**

<b>new</b>	Echo	17
<b>new</b>	Nectar	19
<b>new</b>	Prism	21
	Flash	23
	Wave	25

80%

Cotone Biologico pettinato • organic combed cotton • organischer Baumwolle

10%  
10%

Poliammidica riciclata · Nylon · Polyamid  
Elastan · Elastane · Élasthanne · Elasthan



15



## Reactive

Le calze della collezione Reactive 6000 sono realizzate in cotone biologico pettinato. Ciascuna rappresenta un tributo alla biodiversità.

The socks of the Reactive 6000 collection are made of organic combed cotton. Each represents a tribute to biodiversity.

Die Socken der Kollektion Reactive 6000 sind aus gekämmter Bio-Baumwolle gefertigt. Jede Socke ist eine Hommage an die biologische Vielfalt.

LOVE OUR  
**planet**

Evita la dispersione di microplastiche.  
Fai la tua parte!

**new**

# 6000 Blossom Flourish and inspire.

maglia rasata  
stocking stitch  
glatte rechte masche

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen  
spugna ammortizzante  
cushioning terry  
dämpfender frottee

fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

03

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT  
WEIGHT



ORGANIC COTTON



COTONE PETTINATO



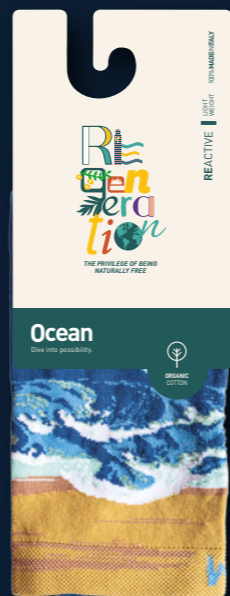
SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14

80% Cotone Biologico pettinato • organic combed cotton • organischer Baumwolle

10% Poliammidica riciclata · Nylon · Polyamid  
10% Elastan · Elastane · Élasthanne · Elasthan



09



## Reactive

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LOVE OUR planet

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new

# 6000 Ocean

Dive into possibility.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

60

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen  
spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT WEIGHT



ORGANIC COTTON



COTONE PETTINATO



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU	35-37	38-40	41-43	44-46	47-48
	US m/w	3,5-5,5/4-6,5	6-8/6,5-8,5	8,5-10/8,5-11	10-12,5	13-14

80%

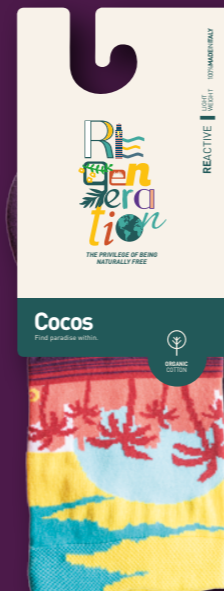
Cotone Biologico pettinato • organic combed cotton • organischer Baumwolle

10%  
10%

Poliammidica riciclata · Nylon · Polyamid  
Elastan · Elastane · Élasthanne · Elasthan



18



## Reactive

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LOVE OUR  
planet

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new

# 6000 Cocos

Find paradise within.

maglia rasata  
stocking stitch  
glatte rechte masche

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen  
spugna ammortizzante  
cushioning terry  
dämpfender frottee

fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

76

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT  
WEIGHT



COTONE PETTINATO



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU	35-37	38-40	41-43	44-46	47-48
	US m/w	3,5-5,5/4-6,5	6-8/6,5-8,5	8,5-10/8,5-11	10-12,5	13-14

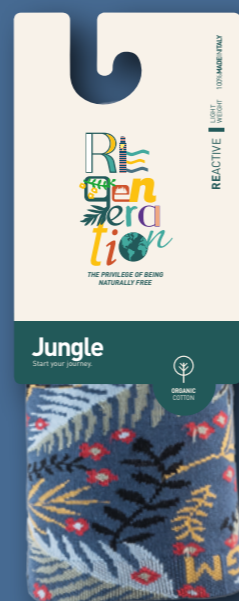
80% Cotone Biologico pettinato • organic combed cotton • organischer Baumwolle

10% Poliammidica • Nylon • Polyamid  
10% Elastan • Elastane • Élasthanne • Elasthan



47

new



## Reactive

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# 6000 Jungle

## Start your journey.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

26

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen  
spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT WEIGHT



ORGANIC COTTON



COTONE PETTINATO



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
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80%

Cotone Biologico pettinato • organic combed cotton • organischer Baumwolle

10%  
10%

Poliammidica riciclata · Nylon · Polyamid  
Elastan · Elastane · Élasthanne · Elasthan



07

new



## Reactive

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LOVE OUR  
**planet**

Evita la dispersione di microplastiche.  
Fai la tua parte!

# 6000 Mountain Embrace your soul.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

24

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



21

LIGHT  
WEIGHT



COTONE PETTINATO



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14



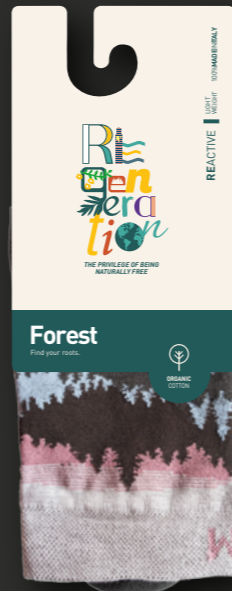
80% Cotone Biologico pettinato • organic combed cotton • organischer Baumwolle

10% Poliammidica • Nylon • Polyamid  
10% Elastan • Elastane • Élasthanne • Elasthan



13

new



## Reactive

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LOVE OUR planet

Evita la dispersione di microplastiche. Fai la tua parte!

# 6000 Forest

## Find your roots.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

08

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



43

LIGHT WEIGHT



COTONE PETTINATO



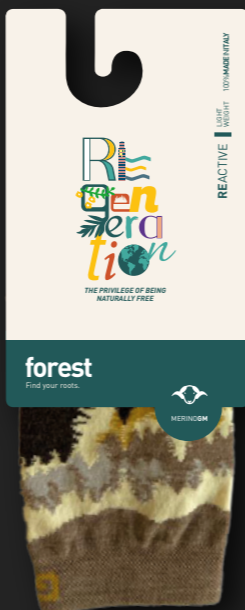
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	US m/w	3,5-5,5/4-6,5	6-8/6,5-8,5	8,5-10/8,5-11	10-12,5	13-14

55% Lana (vergine merino fine 21,5 μ) • Wool • Wolle  MULESING FREE

33% Poliammidica • Nylon • Polyamid  
12% Elastan • Elastane • Élasthanne • Elasthan



05



## Reactive

Le calze della collezione Reactive 6300 sono realizzate in lana vergine merino fine, mulesing free. Ciascuna rappresenta un tributo alla biodiversità.

The socks of the Reactive 6300 collection are made of fine merino virgin wool, mulesing free. Each represents a tribute to biodiversity.

Die Socken der Reactive 6300-Kollektion sind aus feiner Merino-Schurwolle, mulesing free. Jede Socke steht für ein Ökosystem, eine Hommage an die Biodiversität.

# 6300 Forest Find your roots.

maglia rasata  
stocking stitch  
glatte rechte masche

spugna ammortizzante  
cushioning terry  
dämpfender frottee



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

21

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



Capo prelavato: giusta misura di calzata, inalterata dopo frequenti lavaggi.  
Pre-washed cloth: precise fit measure, unaltered after frequent washing.  
Vorgewaschenes Kleidungsstück: unverändert auch nach häufigem Waschen.

LIGHT WEIGHT



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14

55%

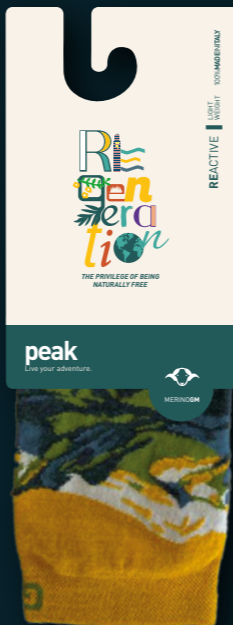
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33%  
12%

Poliammidica • Nylon • Polyamid  
Elastan • Elastane • Élasthanne • Elasthan



03



## Reactive

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LOVE OUR  
**planet**

 Evita la dispersione di microplastiche. Fai la tua parte!

# 6300 Peak

Live your adventure.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

13

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



**Capo prelavato:** giusta misura di calzata, inalterata dopo frequenti lavaggi.  
**Pre-washed cloth:** precise fit measure, unaltered after frequent washing.  
**Vorgewaschenes Kleidungsstück:** unverändert auch nach häufigem Waschen.

LIGHT  
WEIGHT



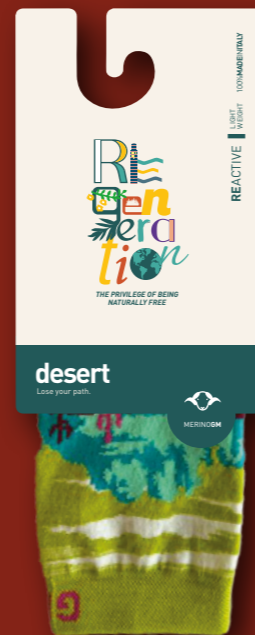
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55% Lana (vergine merino fine 21,5 µ) • Wool • Wolle  MULESING FREE

33% Poliammidica • Nylon • Polyamid  
12% Elastan • Elastane • Élasthanne • Elasthan



32



## Reactive

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# 6300 Desert

## Lose your path.

LOVE OUR  
planet

Evita la dispersione di microplastiche.  
Fai la tua parte!

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

60

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz




**Capo prelavato:** giusta misura di calzata, inalterata dopo frequenti lavaggi.  
**Pre-washed cloth:** precise fit measure, unaltered after frequent washing.  
**Vorgewaschenes Kleidungsstück:** unverändert auch nach häufigem Waschen.

LIGHT  
WEIGHT



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14

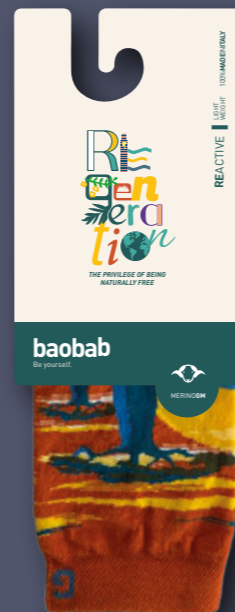
55% Lana (vergine merino fine 21,5 μ) • Wool • Wolle  MULESING FREE

33% Poliammidica • Nylon • Polyamid

12% Elastan • Elastane • Élasthanne • Elasthan



15



## Reactive

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# 6300 Baobab Be yourself.

LOVE OUR  
planet

Evita la dispersione di microplastiche.  
Fai la tua parte!

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

01

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



Capo prelavato: giusta misura di calzata, inalterata dopo frequenti lavaggi.  
Pre-washed cloth: precise fit measure, unaltered after frequent washing.  
Vorgewaschenes Kleidungsstück: unverändert auch nach häufigem Waschen.

LIGHT  
WEIGHT



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14

55%

Lana (vergine merino fine 21,5 μ) • Wool • Wolle  MULESING FREE

33%  
12%

Poliammidica • Nylon • Polyamid  
Elastan • Elastane • Élasthanne • Elasthan



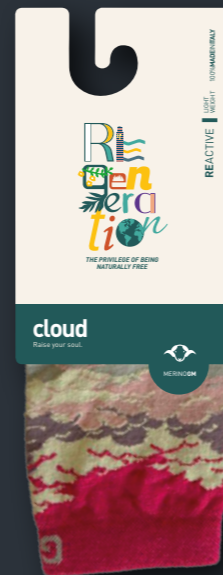
90

## Reactive

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LOVE OUR  
**planet**

Evita la dispersione di microplastiche.  
Fai la tua parte!

# 6300 Cloud Raise your soul.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

08

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



**Capo prelavato:** giusta misura di calzata, inalterata dopo frequenti lavaggi.  
**Pre-washed cloth:** precise fit measure, unaltered after frequent washing.  
**Vorgewaschenes Kleidungsstück:** unverändert auch nach häufigem Waschen.

LIGHT  
WEIGHT



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14

55%

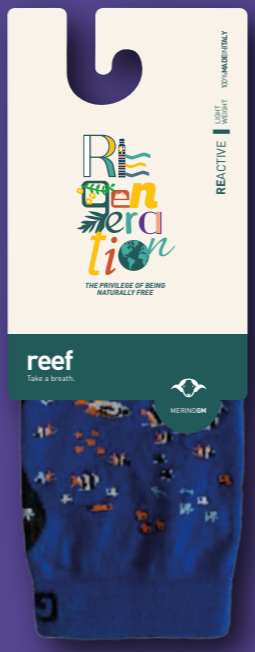
Lana (vergine merino fine 21,5 µ) • Wool • Wolle  MULESING FREE

33%  
12%

Poliammidica • Nylon • Polyamid  
Elastan • Elastane • Élasthanne • Elasthan



18



## Reactive

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# 6300 Reef

## Take a breath.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

14

spugna ammortizzante  
cushioning terry  
dämpfender frottee

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



**Capo prelavato:** giusta misura di calzata, inalterata dopo frequenti lavaggi.  
**Pre-washed cloth:** precise fit measure, unaltered after frequent washing.  
**Vorgewaschenes Kleidungsstück:** unverändert auch nach häufigem Waschen.

LIGHT WEIGHT



SUGGESTED QUANTITY	SIZE	XS	S	M	L	XL
3 XS • 6 S • 12 M • 3 L • 3 XL	EU US m/w	35-37 3,5-5,5/4-6,5	38-40 6-8/6,5-8,5	41-43 8,5-10/8,5-11	44-46 10-12,5	47-48 13-14

85%

Poliammidica • Nylon • Polyamid

15%

Elastan • Elastane • Elasthan



25

## Recycled

Le calze della collezione Regeneration Recycled 6500 sono realizzate in poliammidica riciclata, proveniente da sfridi di lavorazione della materia prima. Le grafiche e i colori sono un invito ad esprimersi in libertà e ad avere il coraggio di difenderla.

The socks of the Regeneration Recycled 6500 collection are made of recycled polyamide derived from raw material processing scraps. The graphics and colors are an invitation to express themselves in freedom and to have the courage to defend it.

Die Socken der Kollektion Regeneration Recycled 6500 bestehen aus recyceltem Polyamid, das aus Abfällen der Rohmaterialverarbeitung stammt. Die Grafiken und Farben sind eine Einladung, sich frei auszudrücken und den Mut zu haben, sie zu verteidigen.



new

# 6500 Echo

Dynamic, immersive, resonant.

maglia rasata  
stocking stitch  
glatte rechte masche

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

24

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT  
WEIGHT

**SUGGESTED QUANTITY**  
3 XS • 6 S • 12 M • 3 L • 3 XL

**SIZE**  
EU  
US m/w

**XS**  
35-37  
3,5-5,5/4-6,5

**S**  
38-40  
6-8/6,5-8,5

**M**  
41-43  
8,5-10/8,5-11

**L**  
44-46  
10-12,5

**XL**  
47-48  
13-14



85%

Poliammidica • Nylon • Polyamid

15%

Elastan • Elastane • Elasthan



04

## Recycled

Le calze della collezione Regeneration Recycled 6500 sono realizzate in poliammidica riciclata, proveniente da sfridi di lavorazione della materia prima. Le grafiche e i colori sono un invito ad esprimersi in libertà e ad avere il coraggio di difenderla.

The socks of the Regeneration Recycled 6500 collection are made of recycled polyamide derived from raw material processing scraps. The graphics and colors are an invitation to express themselves in freedom and to have the courage to defend it.

Die Socken der Kollektion Regeneration Recycled 6500 bestehen aus recyceltem Polyamid, das aus Abfällen der Rohmaterialverarbeitung stammt. Die Grafiken und Farben sind eine Einladung, sich frei auszudrücken und den Mut zu haben, sie zu verteidigen.



**new**

# 6500

# Nectar

## Refreshing, radiant, lively.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

B3

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



07

LIGHT WEIGHT



**SUGGESTED QUANTITY**  
3 XS • 6 S • 12 M • 3 L • 3 XL

**SIZE**  
EU  
US m/w

**XS**  
35-37  
3,5-5,5/4-6,5

**S**  
38-40  
6-8/6,5-8,5

**M**  
41-43  
8,5-10/8,5-11

**L**  
44-46  
10-12,5

**XL**  
47-48  
13-14

85%

Poliammidica • Nylon • Polyamid

15%

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16

# Recycled

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**new**

# 6500

# Prism

## Precise, brilliant, shiny.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

00

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT WEIGHT



**SUGGESTED QUANTITY**  
3 XS • 6 S • 12 M • 3 L • 3 XL

**SIZE**  
EU  
US m/w

**XS**  
35-37  
3,5-5,5/4-6,5

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10-12,5

**XL**  
47-48  
13-14

85%

Poliammidica • Nylon • Polyamid

15%

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02

new

## Recycled

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# 6500 Flash

Quick, fast, bright.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

18

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen



08



GF

new

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz

LIGHT  
WEIGHT



**SUGGESTED QUANTITY**  
3 XS • 6 S • 12 M • 3 L • 3 XL

**SIZE**  
EU  
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**XS**  
35-37  
3,5-5,5/4-6,5

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8,5-10/8,5-11

**L**  
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10-12,5

**XL**  
47-48  
13-14

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26

new

# Recycled

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# 6500

# Wave

## Wide, free, open.

maglia rasata  
stocking stitch  
glatte rechte masche



fascia elastica stabilizzante  
antitorsion stretch band  
stabilisierende fussbandage

09

rinforzo antiabrasione  
anti-abrasion reinforcement  
verstärkung gegen hautabschürfungen

maglia retinata traspirante  
breathable woven mesh  
atmungsaktives Maschennetz



03

LIGHT WEIGHT



**SUGGESTED QUANTITY**  
3 XS • 6 S • 12 M • 3 L • 3 XL

**SIZE**  
EU  
US m/w

**XS**  
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3,5-5,5/4-6,5

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**L**  
44-46  
10-12,5

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47-48  
13-14

# Point of sale.



9991  
**LITTLE BOY**  
Size: 46 x 55 x 47 cm



P020  
**ESPOSITORE**  
Size: 21 x 30 cm

**PIEGHEVOLI**  
Size: 15 x 10 cm



P019  
**SHOPPER**  
Size: 28 x 22 cm



P018  
**DISPLAY**  
Size: 65 x 33 cm







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